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## SAFETY INFORMATION BULLETIN: SB00-9

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Subject: ASME/ASTM A  $193 - \underline{B7M} - 95$  Studs/Bolts and A  $194 - 2H\underline{M} - 95$  Nuts

A significant number of the above studs, bolts and nuts has been produced without 100% hardness testing, nor a line marked under the grade symbol as is required by the specification.

## **SA 193**

Current ASME/ASTM material specification requires 100% hardness testing for Gr B7M and a line marked under the grade symbol, i.e. B7M, in order to distinguish it from B7M produced to previous specification.

## SA 194

Current ASME/ASTM material specification requires that a line under "M" be marked to indicate that products have been 100% hardness tested and found acceptable rather than sample tested.

Please ensure that the type of grades of studs, bolts and nuts mentioned above meet this testing requirement and bear the correct marking.

ERIC DAHLIN,

Vice President Boilers & Pressure Vessels Safety Division

Attachment