



PURPOSE / USE - The Service Directive is used by Leitner-Poma Canada Inc. to convey significant new information and instructions to the users of its products. The Service Directive will require action on the part of the users.

*****IMMEDIATE RESPONSE REQUIRED*****

LEITNER-POMA SERVICE DIRECTIVE

DIRECTIVE NO: SD-0702-01-R0

DATE: February 15, 2007

AFFECTED COMPONENTS: BM Manufactured Chairs

BY: Murray Frankcom, P.Eng.

SUBJECT: Square Tubing Cracks

TO: Owners and Operators

SUMMARY

It has been very recently reported, as a result of periodic inspection, that some additional BM supplied chairs manufactured using 1-1/2" x 1-1/2" square tubing are continuing to show some cracking. Please refer to our previously issued Service Directive # SD-0611-01-R0 for details regarding crack locations, photos, examples, etc.

REQUIRED ACTIONS

All of the following steps must be followed by all Owners / Operators of BM supplied lifts:

1. **IDENTIFY YOUR CHAIR CONSTRUCTION TYPE:** As with our previously issued Service Directive # SD-0611-01-R0, this directive only applies to chairs constructed using approx. 1-1/2" x 1-1/2" square tubing for the chair bail and structure.

For your have chairs that are of this construction type...

2. **100% VISUALLY INSPECT ALL CHAIRS ASAP/IMMEDIATELY:** Conduct a thorough visual inspection to see if and where any indications exist.
 - o Lift must be stopped
 - o Inspection must be done by a registered ski lift mechanic, NDT technician, or owners designate with extensive training and experience with the device
 - o Results must be kept in a log book and available for review at any time
 - o Any indications must be reported to Leitner-Poma immediately
 - o Use the attached "Visual Inspection Data Form" to record the chair numbers and the number, size, and location of cracks / indications found.
3. **100% VISUALLY INSPECT ALL CHAIRS EVERY 150 HOURS OF OPERATION:** Every 150 hours, conduct a thorough visual inspection to see if and where any indications exist.
 - o Lift must be stopped
 - o Inspection must be done by a registered ski lift mechanic, NDT technician, or owners designate with extensive training and experience with the device
 - o Results must be kept in a log book and available for review at any time
 - o Any indications must be reported to Leitner-Poma immediately
 - o Use the attached "Visual Inspection Data Form" to record the chair numbers and the number, size, and location of cracks / indications found.



"VISUAL INSPECTION" DATA FORM

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Requested Information

SKI AREA NAME:		DATE:	
LIFT NAME:		INSTALL#:	
LIFT TYPE:	<input type="checkbox"/> Six <input type="checkbox"/> Quad <input type="checkbox"/> Triple <input type="checkbox"/> Double <input type="checkbox"/> Single	MODEL YEAR:	
CHAIR TYPE:	<input type="checkbox"/> Constructed <u>with</u> 1-1/2" square tubing	# OF CHAIRS:	
	<input type="checkbox"/> Other		

Chair #	Number of Cracks / Indications Found	Size Range (mm)	Location(s)
REPORTED BY (NAME):			SIGNATURE:

*****When completed, please fax to 705-722-3170 - attention Murray Frankcom.**