



SERVICE BULLETIN

PURPOSE / USE – The Service Bulletin form is used by Leitner-Poma of North America to convey significant new information and instructions to the users of its products. The Service Bulletin will require action on the part of the users.

Service Bulletin

Chairs manufactured from 1986 thru 1996

December 23, 2008

Re: All double, triple and quad chairs manufactured starting in 1986 through 1996

The purpose of service bulletin is to inform you of a failure of a chair bail in a 1990 quad chair. See attached picture.

The bail tube failed at the upper hole of the bail to seat support connection (see representative drawing #3038400).

LPOA is requiring the immediate inspection of all the boomerang style chairs. This includes double, triple and quad chairs. Inspection should be completed by January 5, 2009.

In order to inspect these chairs the plastic end caps must be removed (Item #7 on attached drawing). The end caps can generally be pried out; in some cases the end cap may break. The end caps are to be discarded, **DO NOT REINSTALL.**

Inspection method: Visual, if an indication is suspected verification by magnetic particle testing (wet or dry) shall be performed.

Inspection sample: 100%

Inspection area: Outside of bail tube under plastic cap with particular attention to the area near the drilled holes.

Inspection interval: Weekly until further notice.

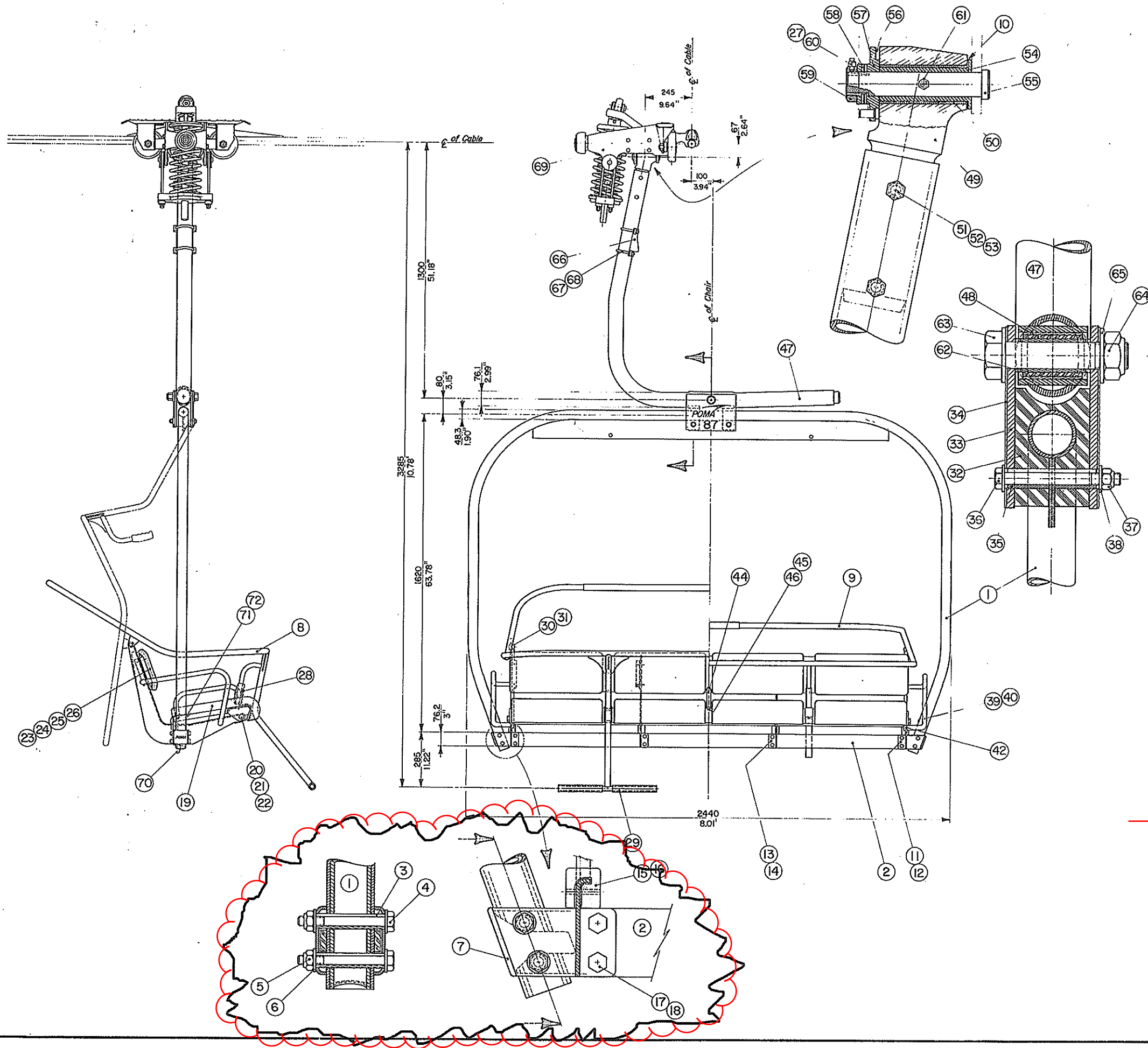
Rejection criteria: Any verified indication in the bail tube and in the area that would be covered by the end cap.

Please notify LPOA of your findings by e-mail rod@leitner-poma.com or fax by (970) 241-3785.

LPOA is developing a safety device for this problem and will inform you of the final resolution as soon as possible.

If you have any questions please contact Rod Stocking, Service Manager, at (970) 241-4442.

Notice 122308



INDEX	REQ'D	DESCRIPTION	REFERENCE
72	1	Nylon Lock Nut M6	058.183
71	1	Trusshead Machine Screw M6 x 20/20	057.342
70	1	SEAT CLIP	3210.736
69	1	DETACHABLE GRIP, TB-41	US.3038.246 D
68	4	Nylon Lock Nut M10 Class 5.6-Plated	058.185
67	2	U-Bolt	8210.458
66	1	CONVEYING BLOCK	8210.340
65	2	Flat Washer M27	059.113
64	1	Nylon Lock Nut M27 -Low- Class 8.8-Plated	058.237
63	1	HANGER BOLT	8206.326 A4
62	2	SPACER	3207.397 A4
61	1	Grease Zerk M6	012.001
60	1	Set Screw HoM5 x 15/15 - Cone Point Class 8.8-Plated	057.592
59	1	AXLE NUT	8213.388 A4
58	2	Roll Pin #5 x 10 (For Memory)	
57	1	LOCKING DISC	8090.396
56	1	ELASTIC WASHER (70 x 35.5 x 3)	8316.961
55	1	HANGER HEAD AXLE	8212.236 A3
54	1	SLEEVE	8211.362 A3
53	2	Nylon Lock Nut M10	058.185
52	2	Hex Bolt HM10 x 100/26 Class 5.6-Plated	057.016
51	2	Roll Pin #16 x 75 "E" Dacro	060.074
50	3	BUSHING 35/39/30	082.513
49	1	HANGER HEAD	8211.318 A2
48	1	FLEXIBLOC - PAULSTRA-861175 (For Memory)	051.151
47	1	DETACHABLE HANGER	US.3070.116 C
46	4	NYLON LOCK NUT M12	058.186
45	4	WASHER M12	059.106
44	1	CENTER ARMREST	3071.358 A3
43			
42	4	Nylon Lock Nut M12 " " "	058.186
40	1	ARMREST-Left	3071.359 A3
39	1	ARMREST-Right	3071.359 A3
38	4	Flat Washer M12 " " "	059.106
37	2	Nylon Lock Nut M12 " " "	058.186
36	2	Hex Bolt HM12 x 120/30 Class 5.6-Plated	057.027
35	2	Roll Pin #20 x 90 "E" Dacro	060.068
34	2	NUMBER PLATE (Numbers PSA 3220.712 PSA 3203.637) PSA 3207.384	US.3220.712 B
33	2	CONNECTION PLATE	3220.968 A2
32	4	CONNECTION BLOCK	8215.854 A4
31	2	Nylon Lock Nut M12 -Low- Class 5.6-Plated	058.235
30	2	SAFETY BAIL - AXLE	3208.864 A4
29	4	FOOTREST LINER (For Memory)	3204.994
28	2	SAFETY BAIL - HAND GRIP (For Memory)	3208.862
27	1	NYLON LOCK NUT M6	058.182
26	8	Nylon Lock Nut M8 " " " (For Memory)	058.184
25	4	Hex Bolt HM8 x 16/16 " " " (For Memory)	057.173
24	4	Hex Bolt HM8 x 35/35 Class 6.8-Plated/Black (For Memory)	
23	1	BACK REST	5100104
22	4	Nylon Lock Nut M12 " " "	058.186
21	2	Hex Bolt HM12 x 45/30 Class 5.6-Plated	057.165
20	2	SEAT CUSHION - BOLT	3204.664
19	1	SEAT CUSHION (For Center Armrest)	3035.532
18	8	Nylon Lock Nut M10 " " "	058.185
17	8	Hex Bolt HM10 x 100/26 Class 5.6-Plated	057.016
16	4	Roll Pin #5 x 35 (For Memory)	060.081
15	4	SEAT CUSHION - BUFFER (For Memory)	3207.965 A4
14	1	SUPPORT BOOMERANG, Int. Left	3210.354 A2
13	1	SUPPORT BOOMERANG, Int. Right	3210.353 A2
12	1	SUPPORT BOOMERANG, Ext. Left	3210.352 A2
11	1	SUPPORT BOOMERANG, Ext. Right	3210.351 A2
10	1	BRAKE WASHER	8215.938 A4
9	1	SAFETY BAIL W/O FOOTREST	US.3070.225 D
8	1	SAFETY BAIL W/FOOTREST	US.3070.224 D
7	2	SUPPORT TUBE - END CAP	3221.966 A2
6	8	Flat Washer M10 " " "	059.105
5	4	Nylon Lock Nut M10 " " "	058.185
4	4	Hex Bolt HM10 x 100/26 Class 8.8-Plated	057.016
3	4	Roll Pin #16 x 75	060.074
2	1	SUPPORT TUBE	US.3220.891 B
1	1	BAIL (PSA, 3072.721)	US.3071.302 C

Rec	Description of Revision	Date	By
<p>QUAD CHAIR ASSEMBLY "90" (Detachable)</p>			
<p>THIS DRAWING AND ITS DESIGN ARE PROPRIETARY TO POMA OF AMERICA. NO PART OF THIS DRAWING OR THE INFORMATION CONTAINED HEREIN IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE PERMISSION OF POMA OF AMERICA. THIS PERMISSION IS PROHIBITED.</p>		<p>DATE: Oct. 11, 1988</p>	
<p>Format Dwg. No.</p>		<p>Scale: 1/10 1/2</p>	
<p>PSA 3203.637</p>		<p>Format Dwg. No.</p>	
<p>POMA OF AMERICA</p>		<p>2510 FORESIGHT CIRCLE GRAND JUNCTION, COLORADO USA</p>	
<p>INDEX REQ'D</p>		<p>REFERENCE</p>	
<p>US.3038.400</p>		<p>D</p>	



