Mandatory Product Update/Safety Bulletin

PCWU 15-012 Rev B (Replaces PCWU 15-012)

PC3/Titan Overspeed Safety Device - Safety Bulletin

October 20, 2015

**COMPLIANCE CATEGORY**

- Safety

Failure to comply with this product update could result in personal injury or death. Compliance is mandated within a specific operating time.

- Compliance Required

Identifies the need for action to correct a condition that, if left uncorrected, may result in reduced equipment reliability or efficiency. Compliance may be required within a specific operating time.

- Optional

Identifies changes that may be beneficial to some, but not necessarily all. Accomplishment at customers discretion.

- Notification

Customer communication, no action required.

**PRIORITY CODE**

- 1

Prior to unit startup or prior to continued operation (Immediate Action Required)

- 2

At first opportunity (Prior to Next Scheduled Maintenance Interval)

- 3

Next Scheduled Maintenance Interval

- 4

Optional / Notification

**PRODUCT MODELS AFFECTED**

- Sherpa-VPM
- Sherpa-RD
- Sherpa-SD2 NA
- Sherpa-SD3
- Sherpa-RW
- Sherpa-SD
- Sherpa-LG
- Sherpa-W
- Sherpa-RD2
- Sherpa-SD2 EU
- Sherpa-SD4
- SP-WMVC
- Other: Any wind application w/PC3 or Titan Hoist

**COMPONENT SYSTEM**

- Electrical
- Mechanical
- Tower Interface
- Accessories

**SUB COMPONENT**

Overspeed Safety Device - Flywheel Assembly

**PURPOSE**

We have received two reports of Overspeed Safety Devices within the PC3/Titan Traction Hoist failing to trip while performing the Annual Overspeed Test as referenced in the Yearly Inspection Report for the Service Lift.

Pictures provided from one unit indicate that the flywheel counterweight pins had fallen out or sheared off (see Fig A). If a pin falls out or shears off, the counterweight may get caught on surrounding structure, see Fig B (ex: test push button or mounting bolts). This results in a condition where the flywheel will not trip the overspeed safety trip trigger. In the unlikely event of a loss of traction of the suspension rope in the traction sheave, or a drive train failure leading to a freewheeling traction sheave, the Overspeed Safety Device Cam will not engage and stop motion of the Service Lift.

The pin non-conformance may not be detected during Daily Inspection Procedure testing. Additional steps are required to ensure detection of a missing or a sheared pin.
Mandatory Product Update/Safety Bulletin
PCWU 15-012 Rev B (Replaces PCWU 15-012)
PC3/Titan Overspeed Safety Device - Safety Bulletin
October 20, 2015

ACTION REQUIRED
THE INSPECTION OF THE FLYWHEEL MUST BE PERFORMED ONCE EVERY DAY WHEN SERVICE LIFT IS IN USE UNTIL UPDATE HAS BEEN APPLIED:

1. Prior to performing Daily Inspection Procedure checks, with Service Lift power off, remove Hoist Mainframe Cover (Fig C1) using a 4mm T-Handle. Locate the Flywheel Assembly (See Fig C2). **Manually rotate each flywheel counterweight (4 Total) on Flywheel Assembly of the Overspeed Safety Device** to ensure that their rotation past the outer diameter of the flywheel is limited as shown in Fig D1 & D2 below. If it can move too far and get caught on obstacles other than the trigger for the stop as shown in Fig E, the Flywheel does not pass inspection.

2. If Flywheel Assembly passes inspection, the Service Lift may be used as long as all other functions of the Daily Inspection Procedure have been completed. If Flywheel Assembly does not pass inspection, Service Lift must be removed from service until update has been applied.

3. Until update below has been installed, repeat steps 1-2 above prior to each daily use.

AT NEXT SCHEDULED TURBINE MAINTENANCE but NO LATER THAN ONE-HUNDRED TWENTY (120) DAYS FROM DATE OF THIS BULLETIN:

1. The Service Lift may be used for up to 120 days from the date of this bulletin or until you receive your replacement Flywheel Assembly, as long as the daily inspection steps above are carried out once daily prior to use. As soon as you receive a replacement Flywheel Assembly, the Flywheel Assembly **MUST** be replaced prior to the next use of the service lift or the service lift must be tagged out.

2. Contact Power Climber Wind with your site name, number of lifts, Service Lift Model information to determine the flywheel that is required for your service lift.
   a. North & South America: Service@PowerClimberWind.com or +1-206-394-5306
   b. Europe, Asia, Australia & Africa: Wind@PowerClimber.be or +32 3 451 05 00

3. Installation of the Flywheel Assembly can be completed by a technician authorized by the turbine manufacturer, but the testing of the assembly must be completed per the Field Service Instruction (703734) by a Power Climber Wind Level 2 Certified Technician, or someone who holds a valid certification of a Power Climber Wind Maintenance Training Course.

TO PERFORM SERVICE:

1. Contact Power Climber Wind Customer Service for parts that will be provided under warranty.

ACCOMPANYING DOCUMENTS (provided with update at time of shipment)
703734 - Field Service Instruction - Flywheel Replacement