



Report of Repair or Alteration

Technical Standards and Safety Act
 Boilers and Pressure Vessels Regulation

REPAIR

ALTERATION

Note: This report shall be completed and signed by the person responsible, in whole or in part, for the repair or alteration of the unit and forwarded to the Chief Inspector.

1. Work done by _____
(name and address of repair or alteration organization) Postal Code

2. Owner _____
(name and address of owner) Postal Code

3. Location of Installation _____
(name and address) Postal Code

4. Unit Type _____ Name of Original Manufacturer _____
(Boiler or pressure vessel)

5. Identifying nos. _____
(Original mfr's serial no.) (Original CRN no.) (O.I.N.) (National Board no.) (year built)

6. Design Pressure _____ psi at _____ °F
(shell) (temperature)
 _____ psi at _____ °F
(jacket/tubeside) (temperature)

7. Specifications _____
(ASME Code Section) (heating surface) (vessel code)
 _____ X _____
(diameter/width) (length) (safety valve setting)

8. Description of defects _____
(use back, separate sheet, or sketch if necessary)

9. Description of Repair or Alteration _____
(use back, separate sheet, or sketch if necessary)

If re-rating, specify the following re-stamped information:

Maximum Allowable Working Pressure (MAWP)	Maximum Allowable Temperature	Minimum Design Metal Temperature (MDMT)	Steaming Capacity	Heating Surface	Safety Valve Setting
psi	°F	°F	lbs/hr	sq. ft.	psi

Alteration Registration Number (5AN) _____

10. Radiography _____
(specify)

11. Other N.D.E. _____
(specify)

12. Postweld Heat Treat _____
(specify)

13. Hydrostatic Test Pressure _____ psi _____ psi
(shell) (tubes/jacket)

14. Welding (a) Procedure(s) _____
(Provincial Registration no(s)) (Company WPS no(s) (revision)

(b) Welders _____
(names and welder symbols)

Remarks: Attached are Manufacturer's Partial Data Reports properly identified and signed by Authorized Inspectors for the following items of this report:

CERTIFICATE OF COMPLIANCE

(Certificate of Compliance is not required if re-rating to 15 psi or below.)

The undersigned certifies that the statements made in this report are correct and that all design, material, construction, and workmanship on this unit conforms to the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA B51 Code.

Certificate of Authorization # _____ **Expiry Date** (mm-dd-yyyy) _____

Signature	Title	Date (mm-dd-yyyy)
Company	Address	

CERTIFICATE OF INSPECTION

I, the undersigned, a duly authorized Boiler and Pressure Vessel inspector employed by _____ of _____, have inspected the above unit and state that to the best of my knowledge and belief, the Repair/Alteration has been completed in accordance with Ontario's **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA B51 Code. By signing this certificate, neither the inspector nor his/her employer makes any warranty expressed or implied, concerning the unit described in this data report. Furthermore, neither the inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date (mm-dd-yyyy)	Inspector	No.
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