



Piping and Repair/Alteration Certification Program

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Mandatory certification programs exist for performing repairs or alterations and carrying out piping fabrication and installation.

The Process

Manufacturers, installers, contractors and owners are required to:

- Submit a completed Certificate of Authorization Application to TSSA with the survey fee deposit.
- Sign a Services Agreement with TSSA to address the provision of services, including quality system surveys and/or inspection/design registration services.
- Develop and submit a written quality system manual to TSSA in accordance with developed guidelines.
- Successfully demonstrate implementation of their quality system to TSSA.

TSSA will:

- Schedule a mutually agreeable survey date.
- Subsequently review the documented program with the owner/contractor for compliance.
- Verify the implemented policies and procedures for acceptance and certification.
- Issue a Certificate of Authorization upon successful accreditation.
- Upon accreditation, list your company as a TSSA-certified contractor on www.tssa.org.

TSSA Non-Nuclear Quality Program Survey Base Fee

The base minimum fee for a TSSA non-nuclear Quality Program Survey within Ontario (with the exception of Authorized Inspection Agency surveys) is \$3330.00, plus 13% H.S.T. for the first program. Each additional non-nuclear program thereafter will be charged at an hourly rate of \$172.00/hour, minimum 4 hours plus taxes to cover the review of the additional supplementary requirements for the additional authorization(s). Typically, there are 2 to 4 hours required for each additional authorization. In addition, there is an administrative fee of \$96.00 per Certificate of Authorization issued. Depending on the actual total cost of the survey, an additional invoice or refund will be issued.

Required Non-Nuclear Survey Minimum Fee

If you are applying for one or more authorization, and provided that the surveys are all performed during the same visit, the required survey minimum fee is \$3,330, plus taxes (as stipulated in the [TSSA Certificate of Authorization Application](#))

A full survey may be required for the addition of the following authorization(s), in which case the base fee for a non-nuclear Quality Program Survey will be charged.

- Power Boilers (Manufacture)
- Heating Boilers (Manufacture)
- Pressure Vessels (Manufacture)
- Pressure Relief Valve Repair
- Fittings (Manufacture)
- Owner/User Repair with Self Inspection
- Hot Tap and Line Stopping
- On Line Leak Sealing



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Related Downloads

- [Checklists for Accreditation of Pressure Piping Parts & System](#)
- [Repair and Alteration Certification Requirements](#)
- [Checklists for Accreditation of Repair and Alteration Organizations](#)
- [TSSA Certificate of Authorization Application](#)